

10 +1

Detail X Scale 1:1

No sand blasting

Note: Length X specified in order.

Tube Ø 546x20 DIN 17121. Material: S355J2H (St52-3N) EN 10025. Flange: Plate. Material S355J2+N (St52-3N) EN 10025.

All welds to be performed by certified welder, and according to DNV "Rules for Cassification" Pt.3 Ch.1 Sec.12.

## Surface treatment:

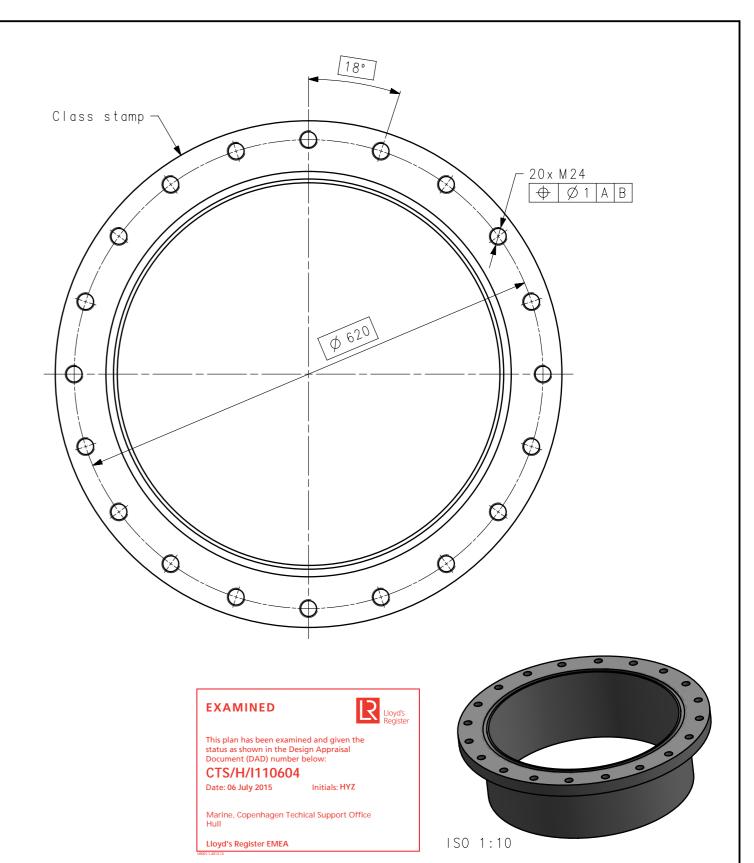
Blast cleaning to Sa2.5 ISO 8501-1, excluding o-ring groove. Shop priming 1 x 20-30  $\mu$ m (Jotun Muki Z).

## To be stamped with:

Charge no.
DNV approval.
Other class approval.

## Attachments:

Material certificate 3.1 EN 10204.
Welders approval certificate NS-EN ISO 17732.
WPS (Welding Procedure Specification)DNV Certificate.
NDT: 20% MT (Magnetic Particle Examination)
DNV Product Certificate.
Other Class Product Survey, if specified in order.



E	2014.06.25	CO11611/A		НАА	BU/MT	JEF
А	1989.06.15	First Issue		BSm	BØJ	BSm
REV.	DATE	DESCRIPTION	Designed by	Checked by	Approved by	
Material: — Surface Tr	eatment: -		Unless Otherwise Stated, Tolerances: DIM.: SO 2768-mK Threads:6g/6H Surface:Ra 12.5			Class. Code 599
Š.	Ko	ngsberg Maritime AS Subsea Division	Mounting Flange DN500			Sheet 1/1 Size A3
KONG	KONGSBERG Horten - Norway					1:5
Project / Product name H i PAP			Drawing type Production			$\Box \oplus$
contents to	o others without express	utilization of this document as well as the communication of its authorization is prohibited. Offenders will be held liable for the wred in the event of grant of a patent, utility model or design. Kongsberg Maritime	599-082973			Revision/Version