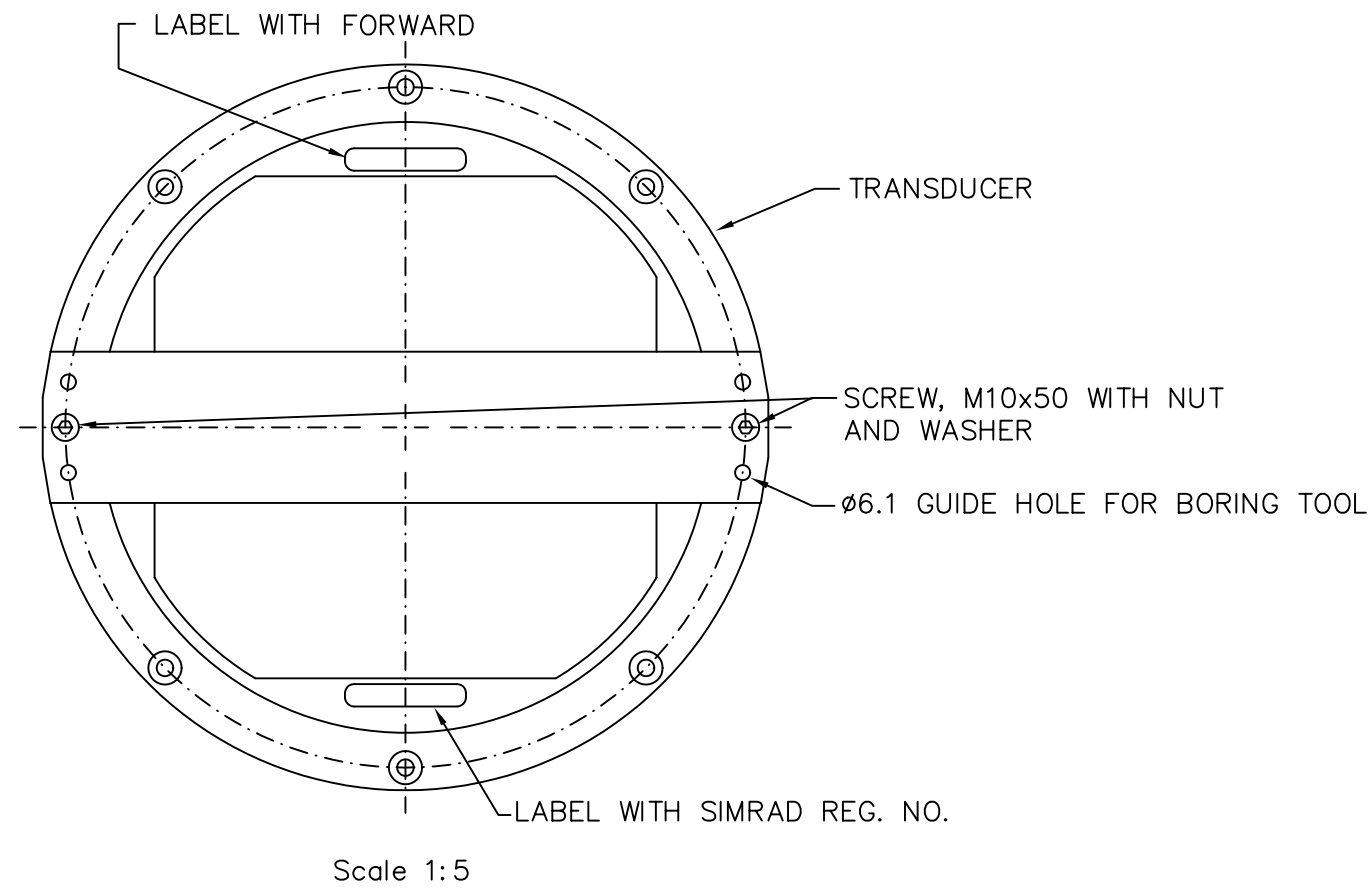


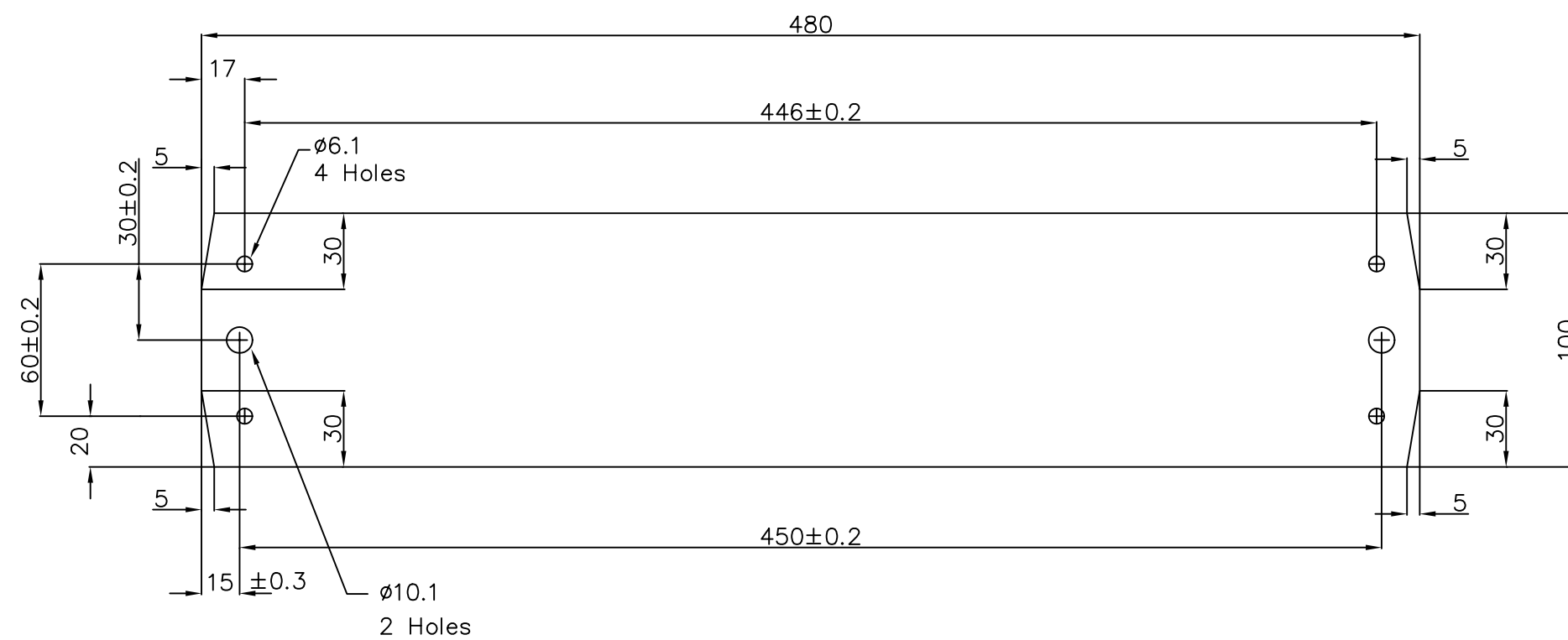
DRILLING MOUNTING RING:

1. MOUNT THE DRILLING TEMPLAT INSIDE THE TRANSDUCER MOUNTING RING AS SHOWN.
2. CENTER-DRILL 4 $\phi 6$ HOLES THROUGH THE MOUNTING RING FLANGE
3. REMOVE THE DRILLING TEMPLATE.
4. DRILL UP THE CENTER-DRILLED HOLES WITH $\phi 11$ DRILL
5. CONTERSINK 4 $\phi 20$ HOLES
6. APPLY RED FERRIC OXIDE PRIMER ON MACHINED SURFACES



DRILLING TRANSDUCER FLANGE:

1. PLACE THE TRANSDUCER WITH THE BACK SIDE DOWN ON AN HORIZONTAL BASE. BE CAREFUL NOT TO DAMAGE THE TRANSDUCER CABLE.
2. REMOVE THE WOODEN PROTECTION PLATE MOUNTED ON THE TRANSDUCER FACE.
3. MOUNT THE DRILLING TEMPLATE AS SHOWN.
4. CENTER-DRILL 4 $\phi 6$ HOLES THROUGH THE TRANSDUCER FLANGE.
5. REMOVE THE DRILLING TEMPLATE AND DRILL UP THE CENTER-DRILLED HOLES WITH $\phi 10$ DRILL
6. MOUNT THE WOODEN PROTECTING PLATE ON THE TRANSDUCER FACE.
7. CONTINUE THE MONTING PROCEDURE AS SHOWN ON DRAWING 820-296574 AND 820-074544.



TEMPLATE:

DRILLING TEMPLATE TO BE MADE OF ALU. OR STEEL PLATE, 2 -2.5 MM.

REV./SIGN.							
DATE							
PROJ. METHOD			UNLESS OTHERWISE STATED, TOLERANCE: DIM.: ISO 2768-mK THREAD: 6g/6H		PARTS LIST:	SIMRAD A KONGSBERG Company	
SCALE	1: 2.5	1: 5	DRILLING TEMPLATE		SHEET 1 OF 1	SH. SIZE: A2	REV.:
DRAWN	02.04.13	TW			830-206576		A
CHECKED	02.04.23	BOJ					
APPROVED	02.04.23	HK	ES38-B , 38-7		FILE NO.: CAD02		